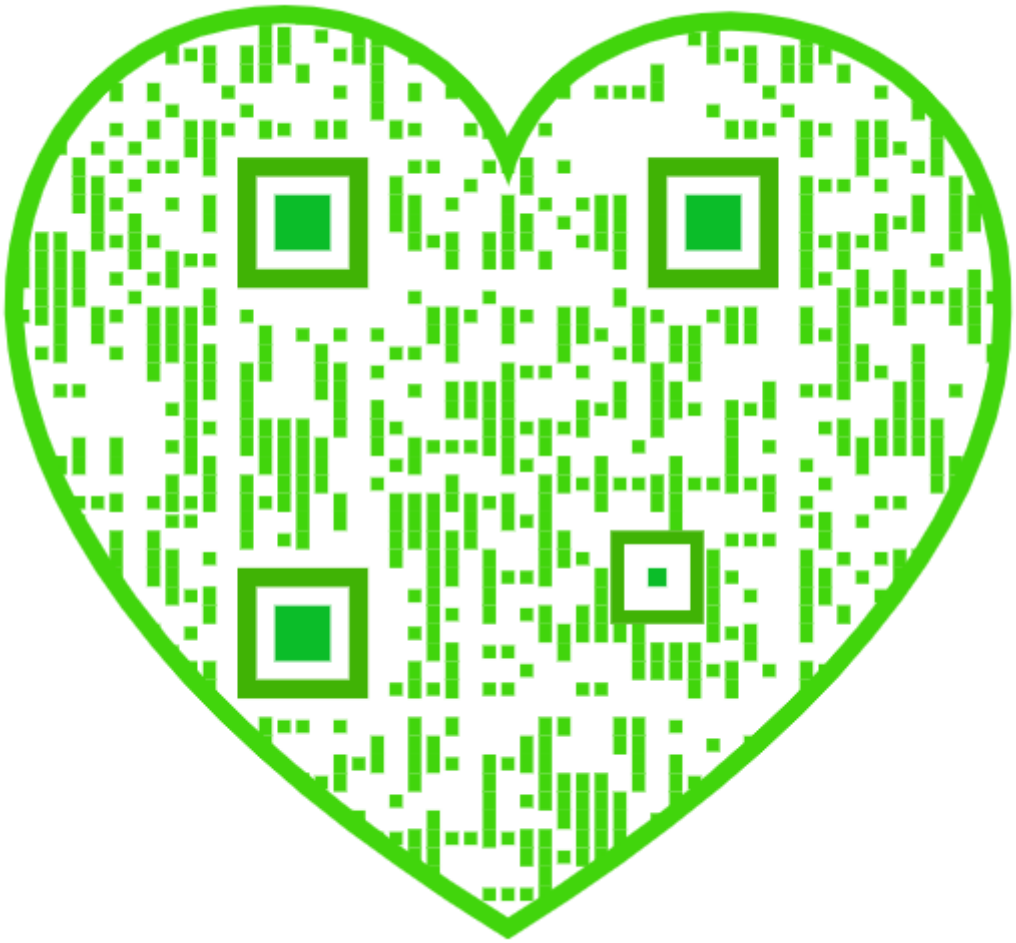
CARBINES, MACHINE, STEN, 9mm. Mks. I, II & III

ILLUSTRATED IDENTIFICATION LIST

C.O.D.
(Technical Branch)
WEEDON

August, 1942



CARBINES, MACHINE, STEN 9 mm.

FOREWORD.

The following illustrations show components applicable to Mks. I, II, and III Carbines, with key to patterns of Carbines to which they may be assembled.

For guide to easy reference, it is pointed out that the components of these weapons are arranged in Group order, numerical sequence being followed in each grouping.

The following shows the Group and appropriate Page numbers :—

Butt group ... ... Page 7

Body and sight group ... ... Page 9

Hand guard group ... ... Page 11

Magazine housing group ... ... Page 13

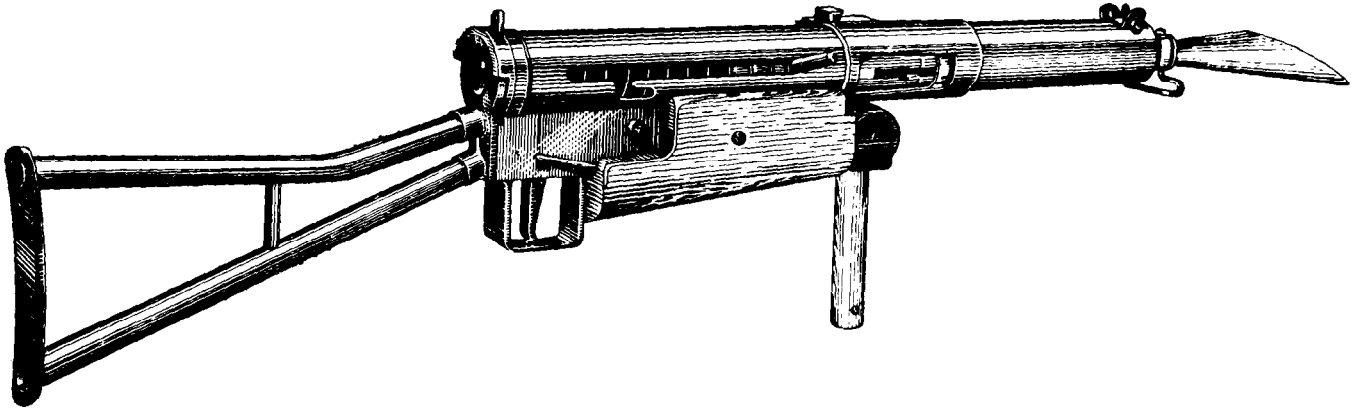
Breech block group ... ... Page 15

Trigger mechanism group ... ... Page 17

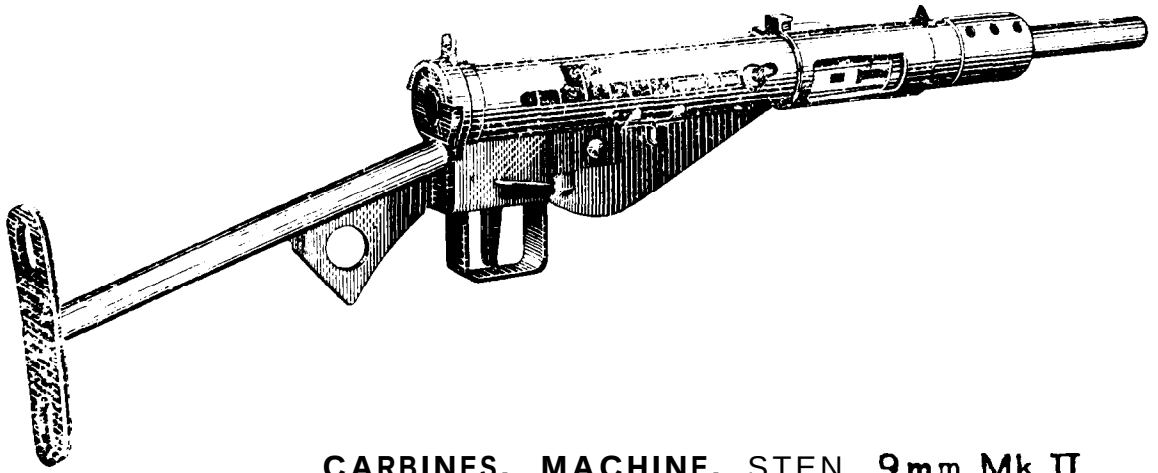
Barrel group ... ... Page 19

Magazine group ... ... Page 21

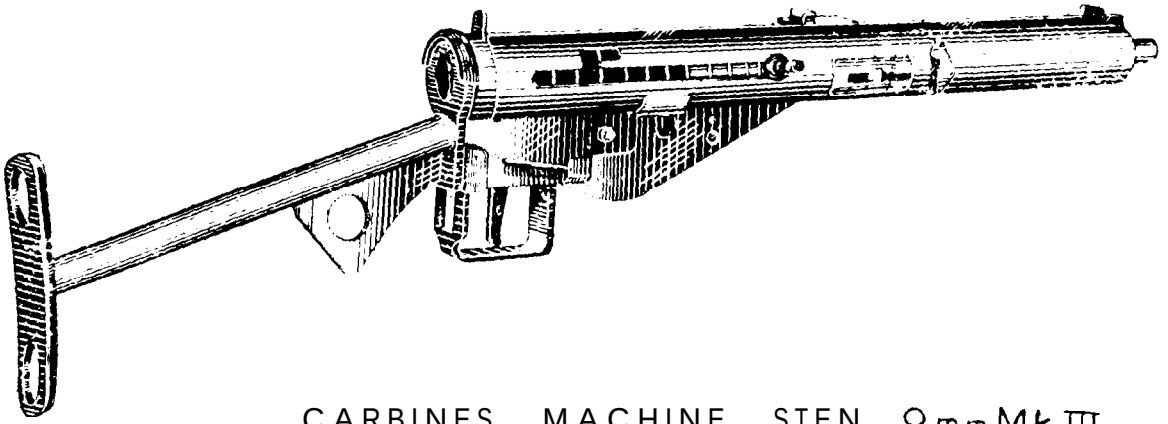
Accessories ... ... Page 22



CARBINES, **MACHINE, STEN,** 9mm. Mk. I.

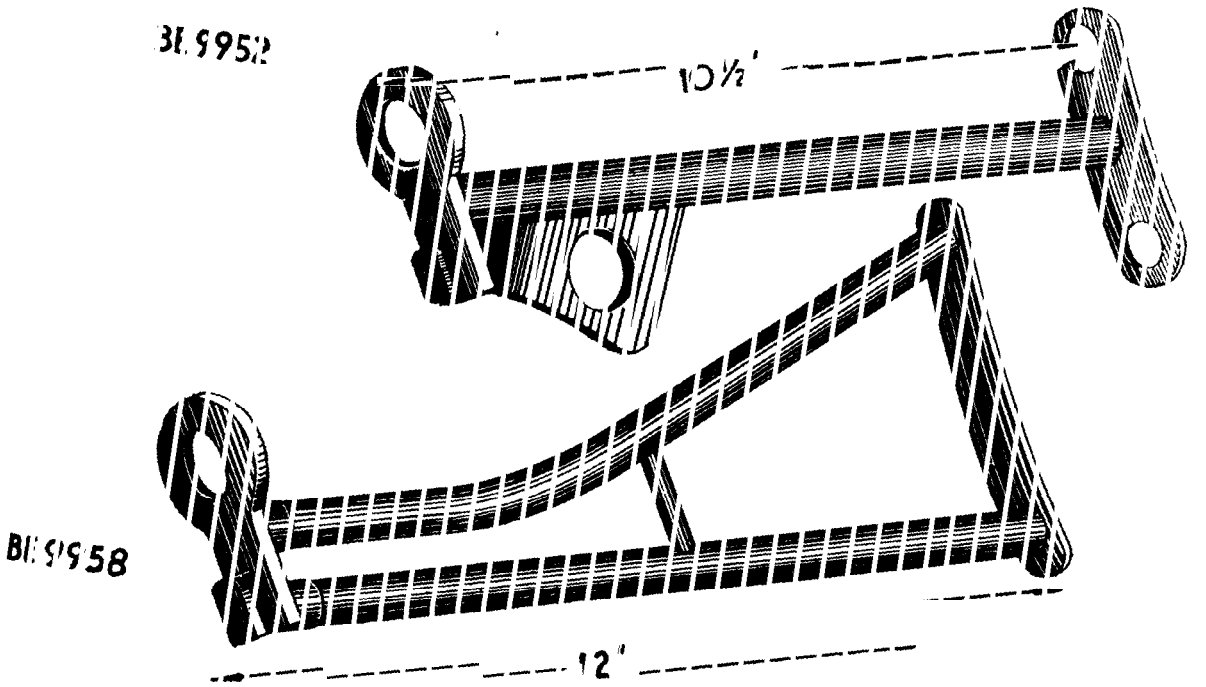


CARBINES. MACHINE. STEN. 9mm. Mk. II.

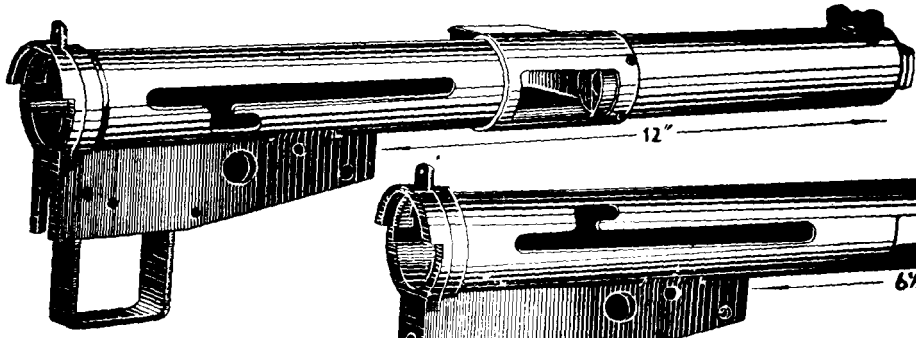


CARBINES, MACHINE, STEN, 9mm Mk III.

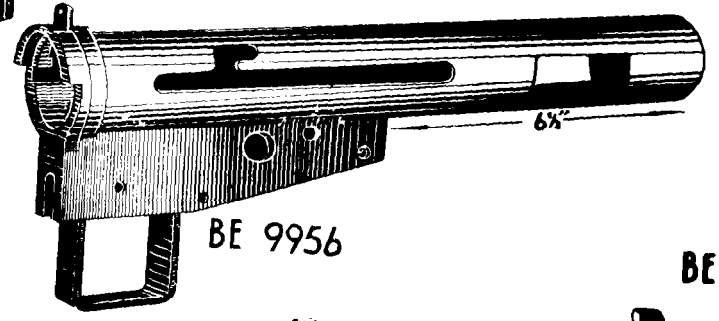
CAT. NO.	DESIGNATION.	REMARKS.
BE 9952	Butts, Mk. II*	For Mks. II and III Carbines.
BE 9958	Butts, Mk. I, No. 2	For Mk. I Carbines.


BE 9952
10½"
BE 9958
12"

CAT. NO.	DESIGNATION.	REMARKS.
BE 8387	**Tubes, casing, Mk. III**	For Mk. III Carbines.
BE 9955	**Tubes, casing, Mk. I**	For Mk. I Carbines.
BE 9956	Tubes, casing, **Mk. II**	For Mk. II Carbines.
	Foresights :—	
BE 9963	No. 1 (Height of blade from **base ·53-in.)**	**For Mk. II Carbines.**
BE 8579	No. 2 (Height of blade **from base ·56-in.)**	**For Mk. II Carbines.**
BE 8580	No. 3 (Height of blade from base ·59-in.)	For Mk. II Carbines.



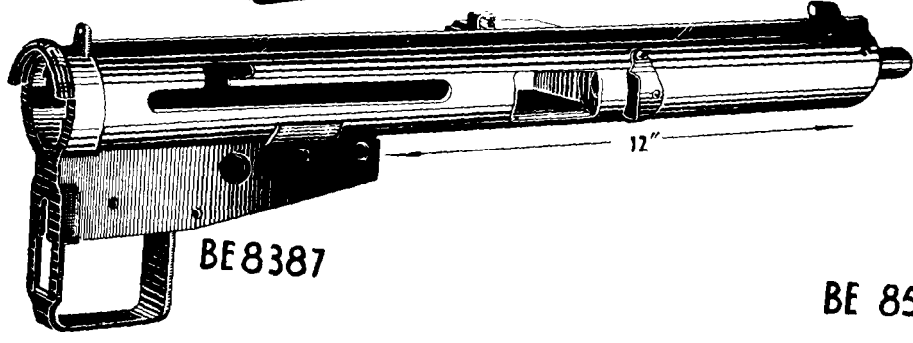
BE 9955



BE 9956

BE 9963

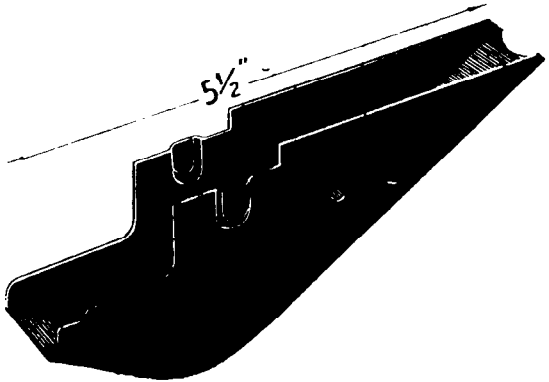
BE 8579



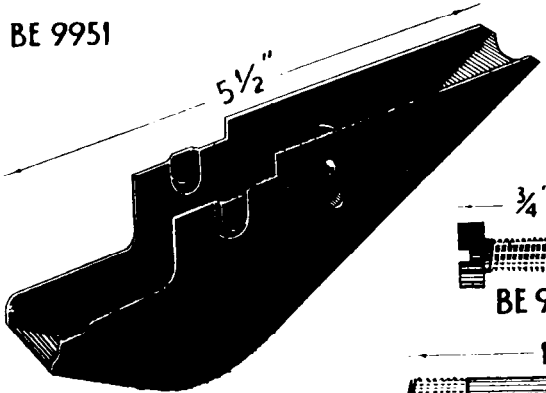
BE 8387

BE 8580

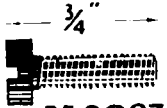
CAT. NO.	DESIGNATION.	REMARKS.
BE 8383	Covers, trigger mechanism, Mk. II	For Mks. II and III Carbines.
BE 9069	Carriers, grip	For Mk. I Carbines.
BE 9074	Grips	For Mk. I Carbines.
BE 9077	Guards, hand	For Mk. I Carbines.
BE 9086	Screws, carrier, grip, long	For Mk. I Carbines.
BE 9087	Screws, carrier, grip, short	Also for Hand guard. For Mk. I Carbines.
BE 9951	Covers, trigger, mechanism, Mk. I	For Mk. II Carbines.



BE 9951



BE 8383



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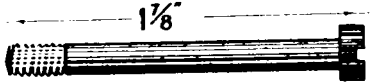
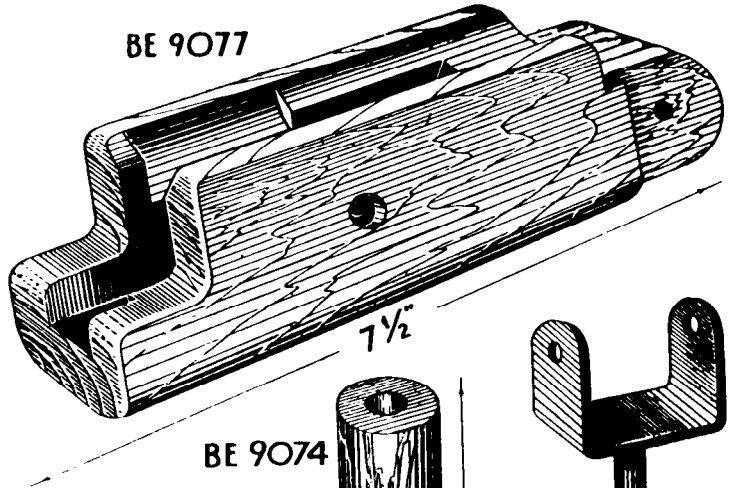
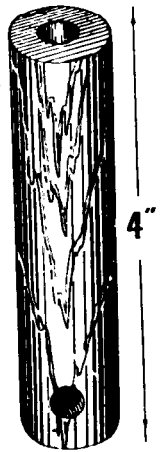


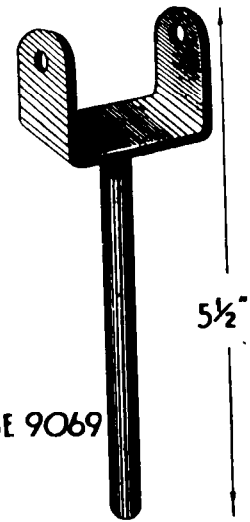
BE 9086

BE 9077



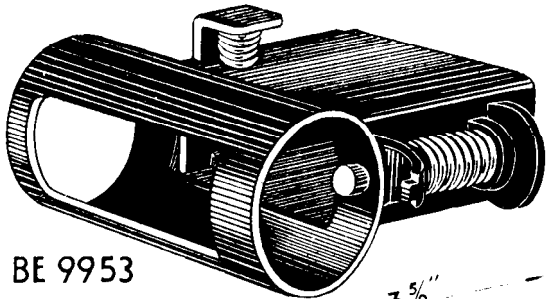
BE 9074





BE 9069

CAT. NO.	DESIGNATION.	REMARKS.
BE 8384	Catches, magazine, Mk. II	For Mks. I, II, and III Carbines.
BE 8388	Rivets, ejector	For Mk. III Carbines.
BE 9070	Catches, magazine, Mk. I (complete with stud)	For Mks. I, II and III Carbines.
BE 9071	Ejectors	For Mks. I and III Carbines.
BE 9089	Screws, ejector	For Mk. I Carbines. Also for trigger mechanism cover and magazine catch retainer on Mk. II Carbines.
BE 9093	Springs, catch, magazine	For Mks. I, II and III Carbines.
BE 9953	Housings, magazine, Mk. II (with magazine catch and plunger assembled)	For Mk. II Carbines.
BE 9959	Washers, screw, ejector	For Mk. I Carbines. Also for trigger mechanism cover screw and magazine catch retainer screw on Mk. II Carbines.
BE 9962	Catches, nut, barrel	For Mk. II Carbines
BE 9967	Plungers, housing, magazine	For Mk. II Carbines.
BE 9968	Retainers, catch, magazine	For Mk. II Carbines.
BE 9969	Springs, plunger, magazine housing	For Mk. II Carbines.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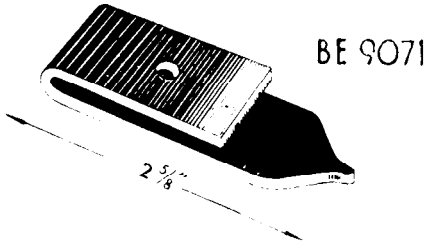
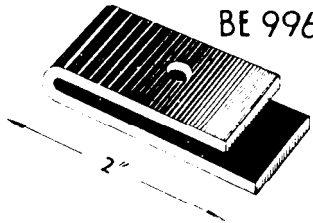
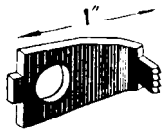
3 5/8"

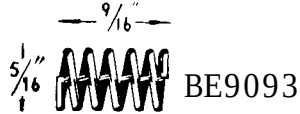
1/2"
BE 9089

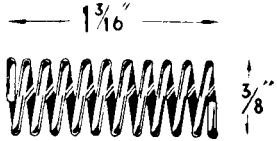

BE 9071
2 5/8"

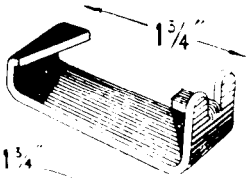
3/8"
BE9959

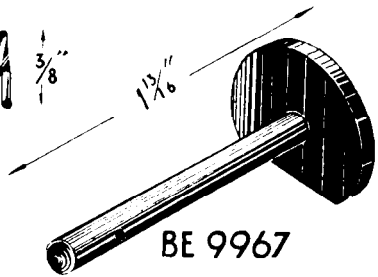

BE 9968
2"

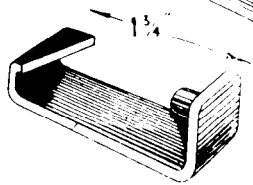

1"
BE 9962


9/16"
5/16"
BE9093


1 3/16"
3/8"
BE 9969

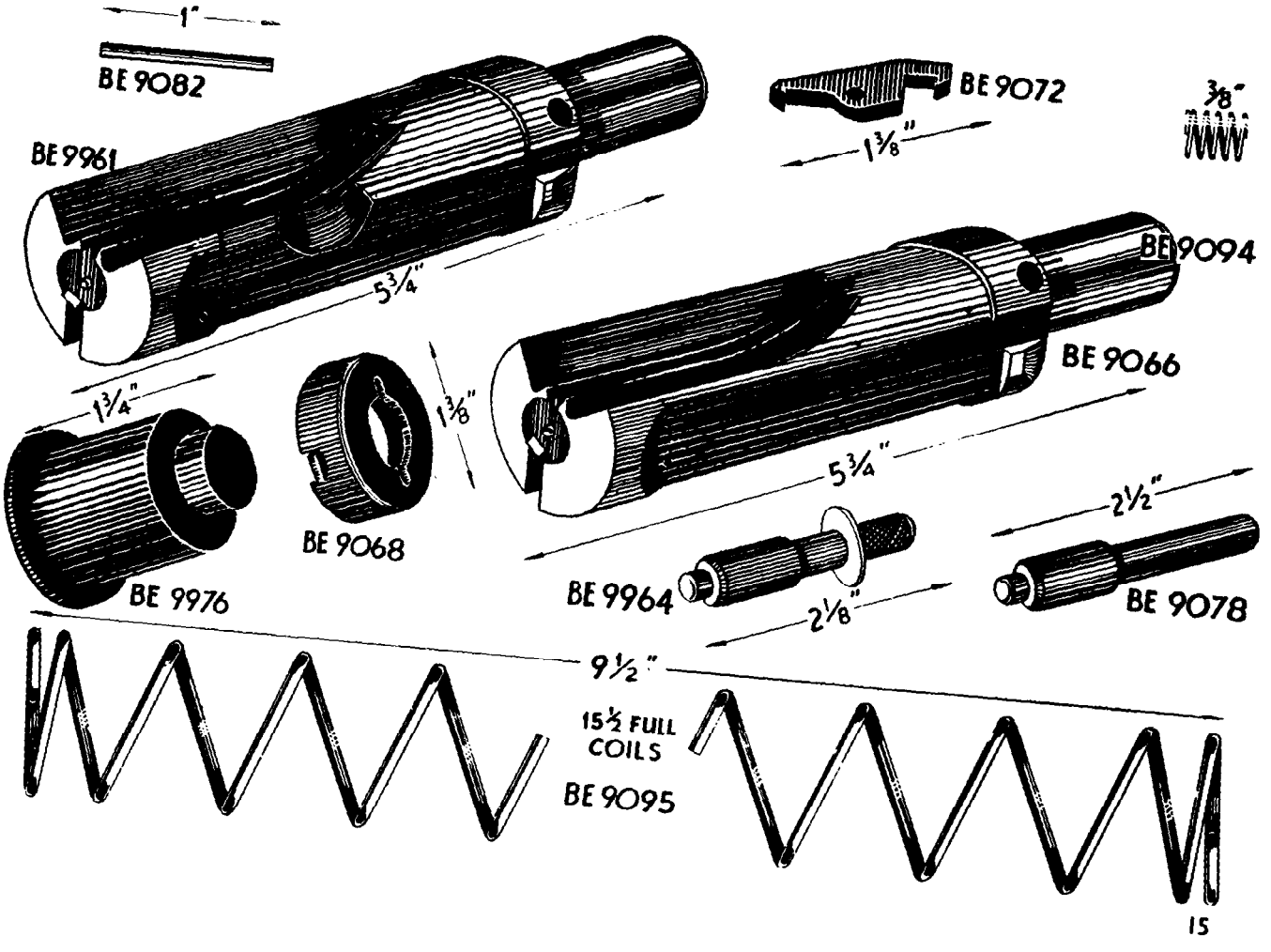

1 3/4"
BE 8384


1 13/16"
BE 9967

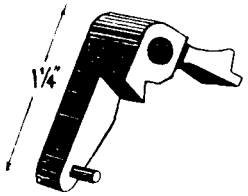

1 3/4"
BE 9070

7/16
BE 8388

CAT. NO.	DESIGNATION.	REMARKS.
BE 9066	Blocks, breech, Mk. I (with extractor ; spring and pin assembled)	For Mk. I Carbines.
BE 9068	Caps, spring, return	For Mks. I, II and III Carbines.
BE 9072	Extractors	For Mks. I, II and III Carbines.
BE 9078	Handles, cocking, Mk. I	For Mk. I Carbines.
BE 9082	Pins, extractor	For Mks. I, II and III Carbines.
BE 9094	Springs, extractor	For Mks. I, II and III Carbines.
BE 9095	Springs, return	For Mks. I, II and III Carbines.
BE 9961	Blocks, breech, Mk. I* (with extractor ; spring and pin assembled)	For Mks. I, II and III Carbines.
BE 9964	Handles, cocking, Mk. II	For Mks. I, II and III Carbines.
BE 9976	Housings, spring, return	For Mks. I, II and III Carbines.

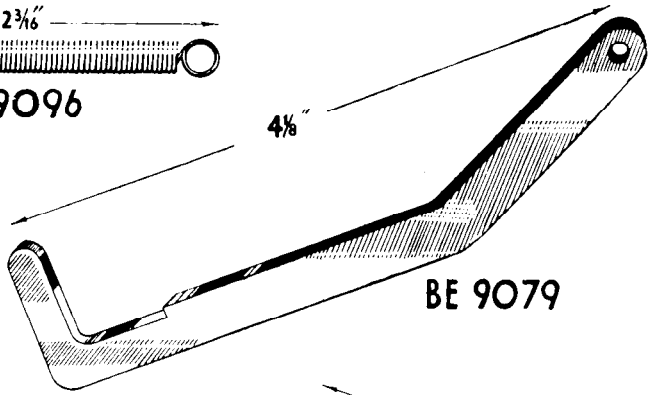

1"
BE 9082
BE 9961
5¾"
BE 9072
1⅜"
⅜"
BE 9094
BE 9066
5¾"
1¾"
1⅜"
BE 9068
BE 9976
BE 9964
2⅛"
2½"
BE 9078
9½"
15½ FULL COILS
BE 9095

CAT. NO.	DESIGNATION.	REMARKS.
BE 8575	Levers, change (with spring and balls assembled)	For Mks. I, II and III Carbines.
BE 9079	Levers, tripping	For Mks. I, II and III Carbines.
BE 9080	Pawls, lever, tripping	For Mks. I, II and III Carbines.
BE 9081	Pins, axis, sear	For Mks. I, II and III Carbines.
BE 9083	Pins, lever, tripping	Also for tripping lever pawl. For Mks. I, II and III Carbines.
BE 9085	Pins, trigger	For Mks. I, II and III Carbines.
BE 9092	Sears, Mk. I (with pin)	For Mks. I, II and III Carbines.
BE 9096	Springs, trigger	For Mks. I, II and III Carbines.
BE 9098	Triggers	For Mks. I, II and III Carbines.
BE 9966	Pins, split, lever, change ($\frac{3}{32}$-in. dia. $\times$ $\frac{3}{4}$-in. long)	For Mks. I, II and III Carbines. Also for magazine housing plunger on Mk. II Carbines.



BE 9092

BE 9096



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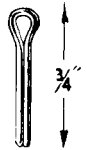
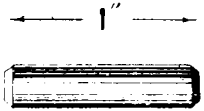


BE 9966



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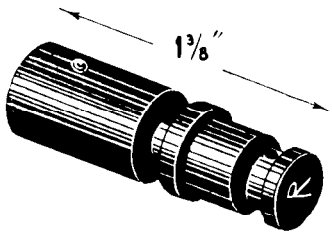

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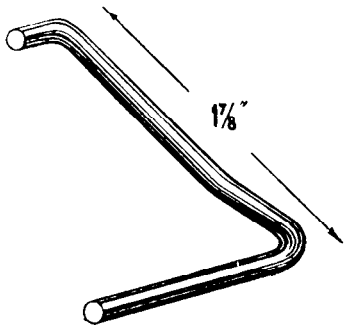

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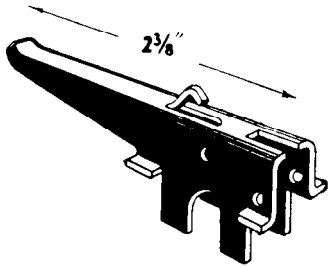
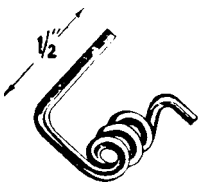
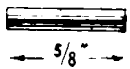


BE 9098

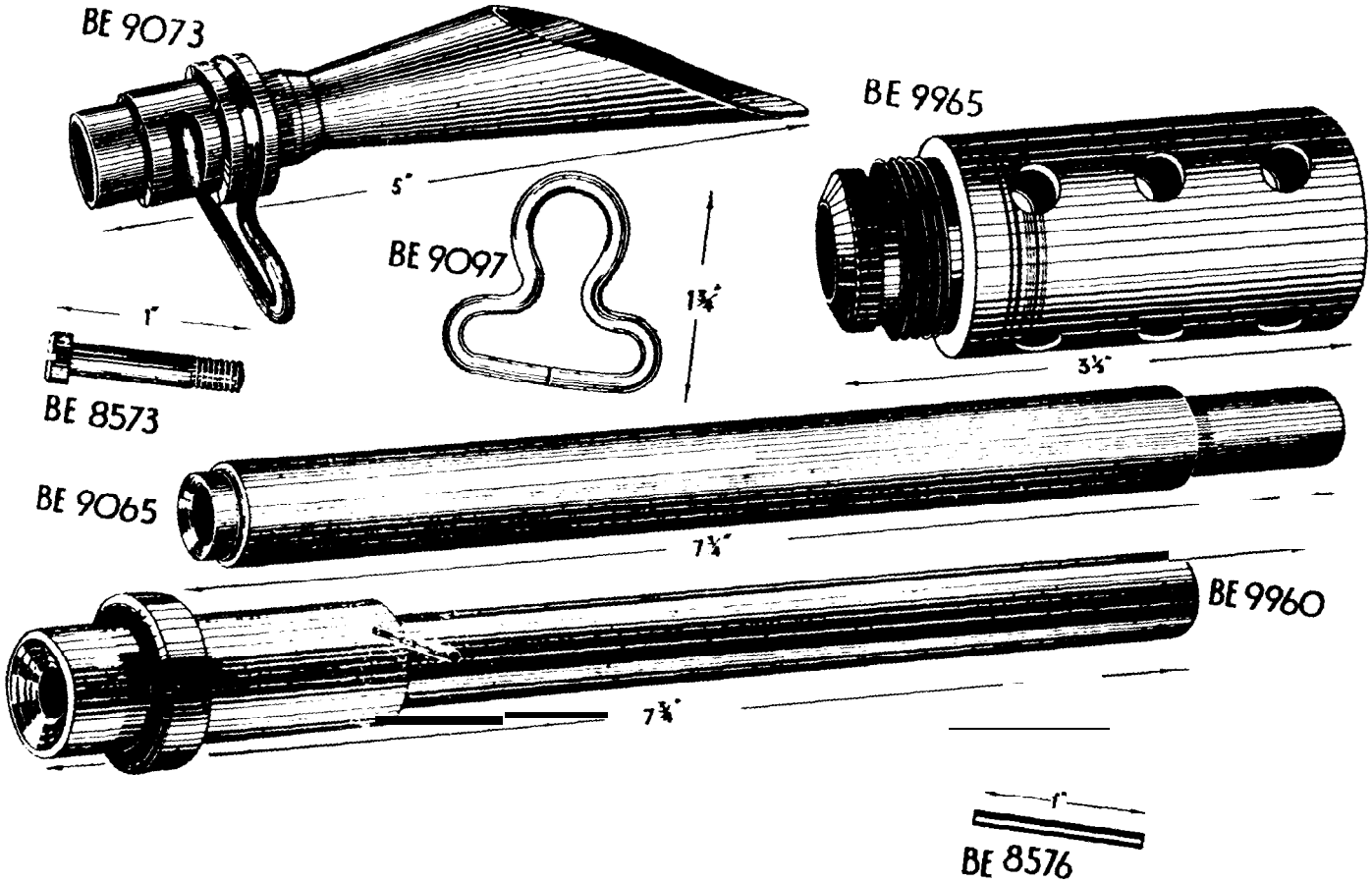


BE 9080

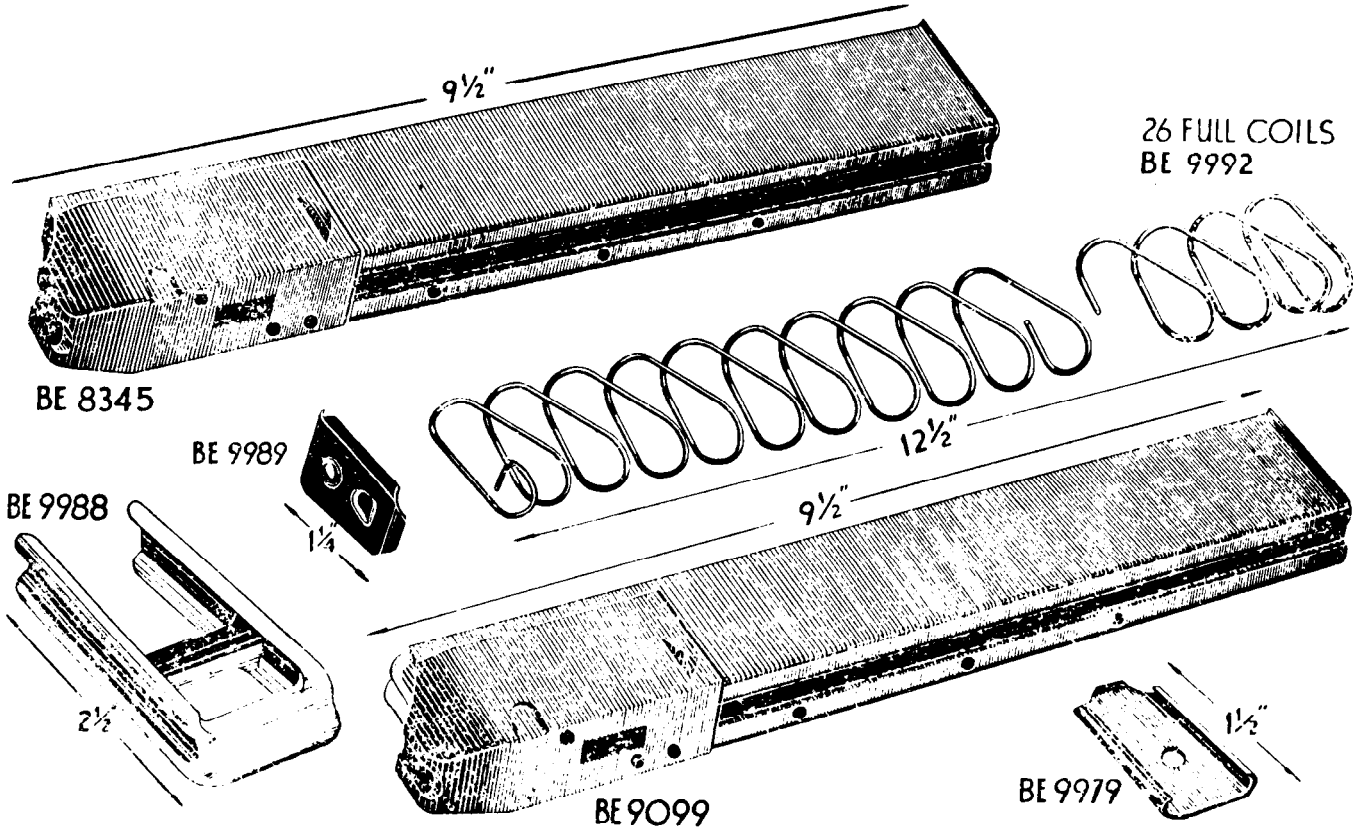


BE 9083

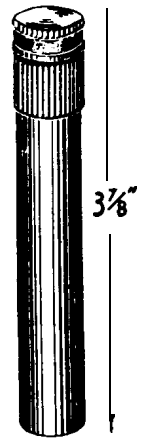
CAT. NO.	DESIGNATION.	REMARKS.
BE 8573	Screws, fixing barrel	For Mk. I Carbines.
BE 8576	Pins, fixing barrel	For Mk. II Carbines.
BE 9065	Barrels, Mk. I	For Mk. I Carbines.
BE 9073	Eliminators, flash (complete with sling swivel)	For Mk. I Carbines.
BE 9097	Swivels, sling	For Mk. I Carbines.
BE 9960	Barrels, Mk. II (complete with sleeve and pin)	For Mk. II Carbines.
BE 9965	Nuts, barrel	For Mk. II Carbines.


BE 9073
5"
BE 9965
BE 9097
1¾"
1"
3½"
BE 8573
BE 9065
7½"
BE 9960
7⅜"
1"
BE 8576

CAT. NO.	DESIGNATION.	REMARKS.
BE 8345	Cases, magazine.	
BE 9099	Magazines, machine, carbine 9 mm. 32rd. Mk. I.	
BE 9979	Plates, bottom.	
BE 9988	Platforms, Mk. II.	
BE 9989	Retainers, plate, bottom.	
BE 9992	Springs, platform, Mk. I.	

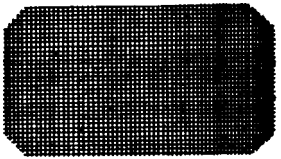

9½"
26 FULL COILS
BE 9992
BE 8345
BE 9989
1¼
12½"
9½"
BE 9988
2½
BE 9099
1½"
BE 9979

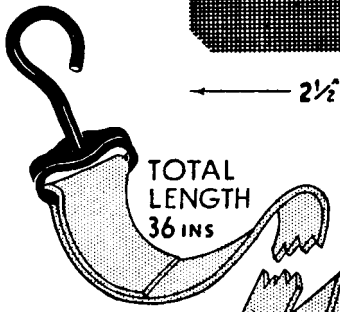
CAT. NO.	DESIGNATION.	REMARKS.
BE 8322	Fillers, magazine, 9 mm. machine, carbine 32rd. Mk. II.	
BE 8574	Slings, carbine, machine, Sten, 9 mm.	For Mks. II and III Carbines.
—	Pullthroughs	To be demanded as :—" Pullthroughs, Single Mk. IV, ' B ' " (Section B.1). (Cat. No. BB 0518.)
—	Bottles, oil	To be demanded as :—" Bottles, Oil, Mk. V " (Section B.1). (Cat. No. BA 6320.)
—	Gauze	To be demanded as :—" Pullthroughs —Gauze " (Section B.1). (Cat. No. BB 0521.)
—	Slings	For Mk. I Carbines. To be demanded as :—" Slings, Rifle, web " (Section A.1). (Cat. No. AA 1657.)

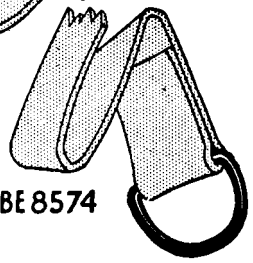


BA 63 20

BB 0521







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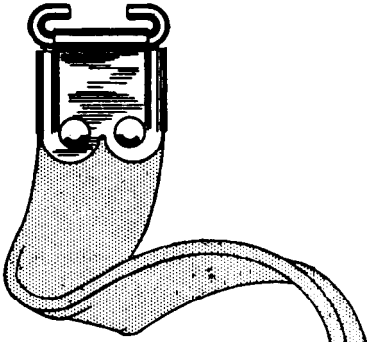
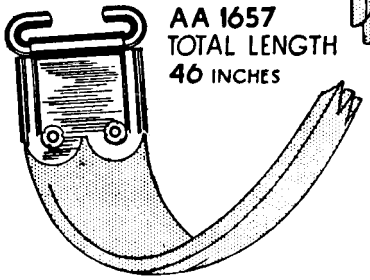
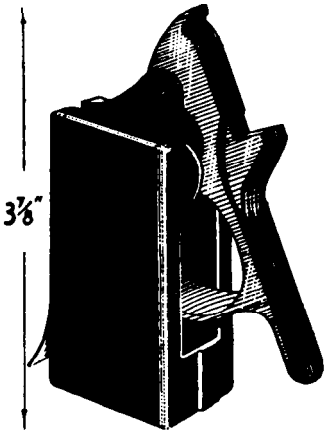




AA 1657
TOTAL LENGTH
46 INCHES



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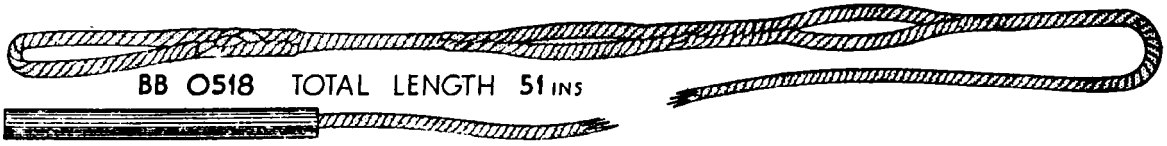

BB 0518 TOTAL LENGTH 51 INS

61539. Wt. 39294 8660. 10M. H B. & P. & S., Ltd. 428.